DECORATIVE ARCHITECTURAL TROWEL-ON COATING FOR INTERIORS, WITH STUNNING METALLIC PATTERNS

Novacolor Srl gives priority to environmental protection and safety in the workplace. For this reason Novacolor constantly seeks to improve the quality of its products and their production cycles in order to reduce the overall impact on the environment and ensure quality and safety for customers.

This environmental data sheet shows the environmental information of SWAHILI: LCA, LEED and other information.

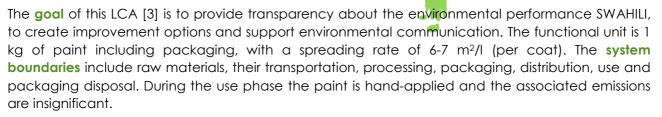
SWAHILI is a decorative coating for interiors made of metallic charges and selected quartz aggregates that produce high end visual effects and create a unique game of lights and shades.

LIFE CYCLE ASSESSMENT

Life Cycle Assessment (LCA) is a tool to quantify the environmental impact of a product or service throughout its entire life cycle. The LCA methodology, as defined by ISO 14040/44 [1-2], consists of four phases:

- goal and scope definition
- inventory analysis
- impact assessment
- interpretation

Goal and scope



Inventory analysis

Primary data are used for the most significant processes, like the paint recipe, packaging and factory consumptions and emissions. Data refer to 2011 and are collected at the Novacolor's factory located in Forlì (FC). Secondary data originate from the ecoinvent v2 database [4]. The LCA calculations are performed with the LCA software SimaPro 7.3 [5].

Impact assessment

Life cycle impact assessment has been done with the method **PCR paint 2010:18 on paint [6]**, as indicated in the EPD programme of the International EPD Consortium. This method consists of different environmental indicators including the Carbon Footprint, energy content, material resource consumption, water consumption and waste. Table 1 shows the LCA results.

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Table1: LCA results.

		Unit	Total	Upstream	Core	Downstream
Impact categories Energy content	Global Warming (100 yr)	kg CO2 eq	1.33	1.00	0.07	0.26
	Ozone layer depletion (20 yr)	mg CFC-11 eq	0.301	0.266	0.007	0.027
	Photochemical oxidation	g C₂H₄ eq	1.37	1.13	0.03	0.20
	Acidification	g SO ₂ eq	6.37	5.16	0.30	0.90
	Eutrophication	g PO4 ³⁻ eq	2.36	1.73	0.34	0.29
	Human toxicity infinite	kg 1,4-DB eq	0.743	0.627	0.030	0.085
	Fresh water aquatic ecotox.	kg 1,4-DB eq	0.531	0.373	0.016	0.142
	Freshwater sediment ecotox.	kg 1,4-DB eq	1.20	0.82	0.04	0.34
	Marine aquatic ecotox.	kg 1,4-DB eq	822	629	29	164
	Marine sediment ecotox.	kg 1,4-DB eq	587	427	19	140
	Non-renewable	MJ eq	26.44	22.35	0.99	3.10
	Renewable	MJ eq	1.00	1.52	0.09	-0.61
Material resource consumption	Non-renewable	kg	0.898	0.680	0.032	0.186
	Renewable	kg	39.2	37.6	0.9	0.7
Other	Material to recycling	kg	0.021	0.001	0.002	0.018
Waste	Water consumption	kg	39.2	37.6	0.9	0.7
	Non hazardous waste	kg	0.158	0.120	0.009	0.029
	Hazardous waste	g	1.31	0.27	0.51	0.53

Interpretation

The LCA results indicate that the largest contributions come from upstream processes (i.e. raw materials). The Carbon Footprint of SWAHILI is 1.33 kg CO_2 eq and its water consumption is 39.2 litres. The negative value of renewable energy content is caused by the pallet reuse.

LEED

LEED means Leadership in Energy and Environmental Design. It is a voluntary program that provides third-party verification of green buildings. It provides building owners and operators a tool to understand their building's environmental performance and to create healthy indoor spaces.

In order to obtain LEED certification, projects must satisfy prerequisites and earn points (there is a threshold). The number of points the project earns determines its level of LEED certification.

LEED is a certification system that deals with the environmental performance of buildings based on overall characteristics of the project. Although LEED does not certify products and services of individual companies, products and services do play a role and can help projects with credit achievement.

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The table below shows SWAHILI potential contribution to the different **LEED credits** of the LEED 2009 Rating System for New Construction and Major Renovations [7]. Table 1 shows the possible contribution of the paint to potential credits, if used properly.

Table 2: Potential LEED credits.

LEED Credits	Description	Possible points	Notes
MR credit 5	Regional Materials	1-2 points	According to the percentage of products locally extracted and manufactured
IEQ credit 3.2	Construction Indoor air quality management plan	1 point	More information are available on request
IEQ credit 4.2	Low-Emitting Materials Paints and Coatings	1 point	More information are available on request

Novacolor does not guarantee that credits will be obtained by projects pursuing LEED certification. The designer or engineer will need to evaluate and verify if the project complies with the LEED requirements.

OTHER INFORMATION

VOC Dir. 2004/42/EC

Limit value EU (Dir. 2004/42/EC) [8] Cat . L: Decorative effect coatings (water-base): 200 g/l (2010) SWAHILI Contains max: 45 g/l VOC

ECODESIGN INDEX

Counter of ecodesign activities affecting the coating, accomplished by the company.

N°	Activity item	Date
1	first issue	mar-2013

References

- [1] ISO 14040, 2006: Environmental management, Life cycle assessment, Principles and framework. CEN, EN ISO 14040:2006 (www.iso.org).
- [2] ISO 14044, 2006: Environmental management, Life cycle assessment, Requirements and guidelines. CEN, EN ISO 14044:2006 (www.iso.org).
- [3] Colorificio San Marco e 2B Srl, LCA project, 2013.
- [4] Ecoinvent, 2011: Database ecoinvent v2.2. Swiss Centre for Life Cycle Assessment, (www.ecoinvent.ch).
- [5] PRé, 2011: LCA software SimaPro 7.3.3. PRé Consultants, the Netherlands (<u>www.pre-sustainability.com</u>).

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- [6] PCR 2010:18. Paints and varnishes and related products. Product Category Rules (PCR) for preparing an environmental product declaration (EPD) for paints and varnishes and related products, the Swedish Environmental Management Council (www.environdec.com).
- [7] USGBC, LEED 2009 Rating System for New Construction and Major Renovations (new.usgbc.org/leed)
- [8] Directive 2004/42/CE of the European Parliament and of the Council on the limitation of emissions of volatile organic compounds due to the use of organic solvents in certain paints and varnishes and vehicle refinishing products and amending Directive 1999/13/EC (21 april 2004)

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